



SITE STATS:

Average Daily Flow: 1.47 MGD
Population Served: 12,000
Location: Southwestern Illinois
Water Temperature: Avg. Low (1°C), Avg. High (25°C)

PROCESS

PERMIT(S):

- BOD₅ – 20 mg/L
- TSS – 25 mg/L

RATIONALE FOR AQUAMATS® PROCESS UPGRADE:

Columbia determined that a system upgrade was necessary because (1) the population served and the related daily flow rates were increasing substantially from approximately 0.65 mgd to 1.47 MGD and Columbia WWTP was reclassified to a major facility (2) discharge permit requirements for treatment were becoming more stringent from Total Suspended Solids (“TSS”) at discharge of 25 mg/L (from 45 mg/L) and Biochemical Oxygen Demand (“BOD”) at discharge of 20 mg/L (from 37 mg/L) and (3) Columbia was not consistently meeting discharge requirements. Without changed practices, compliance by Columbia with the even more stringent standards from Illinois EPA, at more than twice the daily flow rate, was regarded as improbable.

The principal problem areas were determined to be:

- Ineffective oxygen delivery by mechanical surface aerators as evidenced by supersaturation of oxygen on the surface and low or no dissolved oxygen at the bottom of the lagoon.
- Substantial accumulation of organic sludge, particularly in the primary and secondary treatment cells.
- Inadequate treatment in their 8,000 ton rock filter/tertiary cell which was principally a rock filter. (Columbia installed a rock filter field in 1986 as required by ILEPA. It was plugged and non-functional within a year of initial operations. Columbia bypassed the rock filter field with a six-foot wide channel to allow discharge of effluent and continued operations. Accordingly, very little if any nitrification (ammonia removal) and TSS removal was occurring in the final or tertiary stage of the Columbia system as evidenced by progressively increasing ammonia, BOD, phosphorus and TSS values.)
- Significant surface algae problems in warm weather conditions.

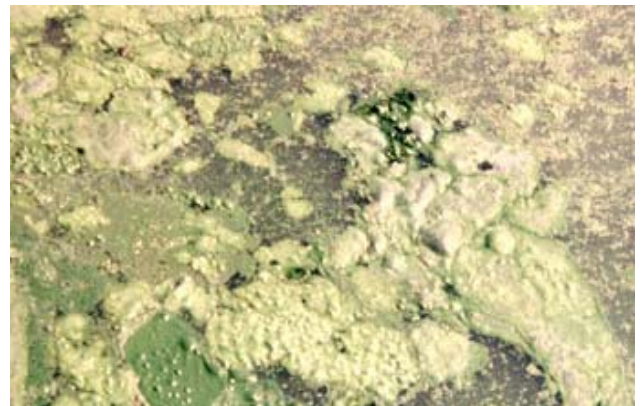
Columbia and its design engineer Horner and Shifrin were impressed with the performance history of the AquaMats® Process and its predicted capability to provide solid year round performance, (even with the cold climate conditions of Illinois winters), and to substantially reduce the high cost associated with periodic sludge disposal.

Briefly, AquaMats® Process provides the quality treatment of mechanical plants in lagoons at significant savings in capital and operating costs. The AquaMats® Process process combines ADS’s proprietary diffusion aeration products, engineered surface area (“AquaMats®”) and bioaugmentation (“Bacta-Pur®”) technologies to form a very stable, and low-maintenance integrated system for natural microbial treatment of municipal wastewater. Operational costs are typically very low. Because of the efficiency of AquaMats® Process, sludge handling is not necessary for up to 10 years or longer.

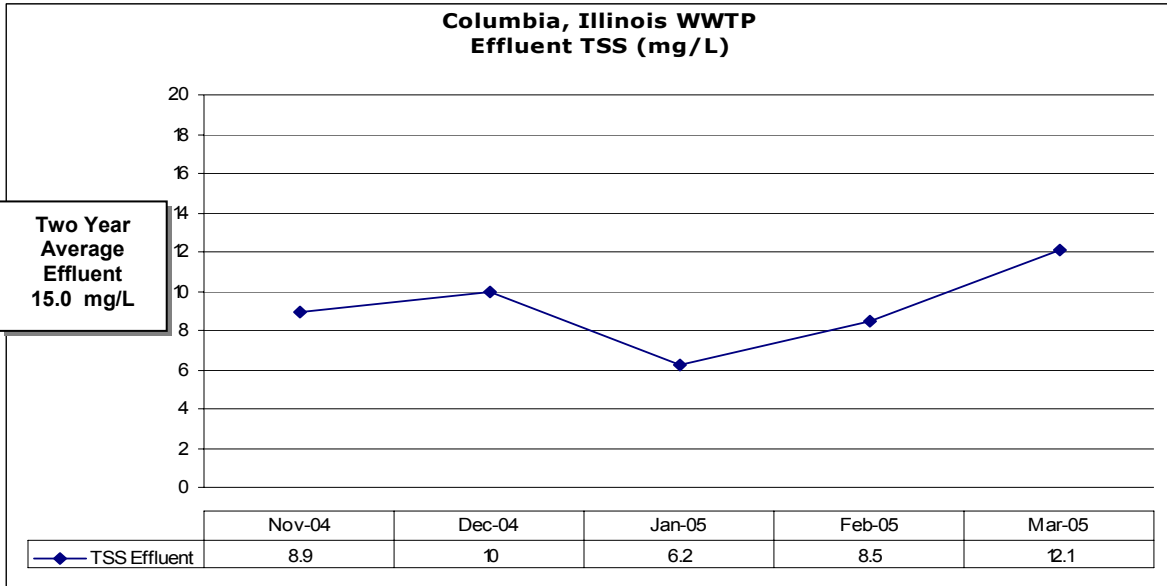
**Case Study Snapshots
Columbia, Illinois**



Prior to the AquaMats® Process, Columbia experienced the detrimental effects of inadequate oxygen delivery and substandard biofiltration capacity.



Sludge accumulations prior to the AquaMats® Process.



COLUMBIA, IL TSS EFFLUENT DATA TABLE

Year	J	F	M	A	M	J	J	A	S	O	N	D
2002 TSS Effluent	16.7	31.9	35.7	23.9	24.6	15.4	8.3	7.5	12.7	10.5	4.5	12.6
2003 TSS Effluent	24.3	46.1	56.4	53.4	24.8	11.5	7.3	5.4	6.8	19.8	13.4	10.3
2004 TSS Effluent	22.8	20.1	24.4	10.7	27.9	14.5	10.2	7.4	9.5	8.9	10.0	7.3
2005 TSS Effluent	6.2	8.5	12.1									

DESCRIPTION OF AQUAMATS® PROCESS UPGRADE:

System Wide: Installation of ADS fine-bubble aeration in the primary, secondary and tertiary cells to provide required oxygen transfer rates throughout the water column of the lagoon to replace mechanical surface aerators. Three blowers (rated at 50 HP each—two operational, one standby) were installed to provide the required air for oxygen transfer and circulation.

Primary and Secondary Treatment Cells: Supplemental bioaugmentation with sludge digesting bacteria using certified non-pathogenic and non-GMO strains of beneficial microbes from BactaPur® for organic digestion of accumulated sludge and influent organics.

Tertiary Treatment Cell: Installation of rows of AquaMats® for Biofiltration to provide surface area for biological reduction of TSS, BOD₅, Phosphorus and to also enhance nitrification along with supplemental bioaugmentation with nitrifying bacteria using certified non-pathogenic and non-GMO strains of beneficial microbes from BactaPur®. ILEPA approved the AquaMats® for Biofiltration as a replacement for the previous rock filter tertiary treatment system that had not functioned effectively at Columbia.

AQUAMATS® PROCESS COSTS---CAPITAL, OPERATING AND MAINTENANCE:

Capital costs incurred by the City of Columbia for the AquaMats® Process upgrade were under \$2,000,000. This cost is projected to be recaptured through the higher volumes processed by the plant and an increase in sanitary sewer hookup fees for new customers. Operating and Maintenance costs (principally labor and electrical use charges) for AquaMats® Process have not increased as compared to the surface aerator system that AquaMats® Process replaced, despite the increased system capacity and improved treatment. To date, Columbia has lowered its operating costs because the AquaMats® Process system is sufficiently effective in reducing Fecal coliform levels so that routine chlorination and dechlorination is not necessary.

**Case Study Snapshots
Columbia, Illinois**



AquaMats® in polishing cell with later view of surface biofilm and invertebrate colonization on an AquaMat after 6 weeks in wastewater lagoon! When combined with ADS fine bubble diffusion and BactaPur's formulations, AquaMats® support the animal (as opposed to the plant or algal) side of the biological food chain and convert vast quantities of organic waste into aquatic animal life!



Elimination of the routine chlorination also has important environmental stewardship benefits and reduces the risk to plant personnel that is inherent in handling liquid or gaseous chlorine.

REFERENCES:

Mr. Morris Linnemann
Superintendent
Columbia Public Works
110 West Sandbank Rd.
Phone: (618) 281-4991
Fax: (618) 281-5255

Dennis Campbell, PE
Horner & Shifrin Inc.
5200 Oakland Avenue
St. Louis, Missouri 63110
Phone: (314) 531-4321
Fax: (314) 531-6966

Mr. John Hinde, President
Air Diffusion Systems
3964 Grove Avenue
Gurnee, Illinois, USA 60031
Phone: (847) 782-0044
Fax: (847) 782-0055
jhinde@airdiffusion.com

Bruce Smith
C. B. Smith Co.
9238 Gravois Avenue
St. Louis, Missouri 63123
Phone: (314) 631-5855
Fax: (314) 631-5592
cbsmithco@att.net

INTERNET LINKS:

Meridian Aquatic Technology for High Performance AquaMats®
Technology - <http://www.aquamats.com/Biofiltration/biofiltration.html>

Air Diffusion Systems, A John Hinde Co.: Lead supplier of aeration engineering and technology products and services -
<http://www.airdiffusion.com/>

IET Aquaresearch for Bacta-Pur® and Bactivator™ Bioaugmentation Products - <http://www.bactapur.com/>

REGIONAL REPRESENTATIVES FOR AQUAMATS®

PROCESS:

C.B. Smith Co.
9238 Gravois Avenue
St. Louis, Missouri 63123
Contact: Cliff or Bruce Smith
Phone: (314) 631-5855
Fax: (314) 631-5592
Email: cbsmithco@att.net

Sullivan Environmental
Technologies, Inc.
2553 Thirs Drive
Villa Hills, KY 41017
Contact: Dan Sullivan
Phone: (513) 515-6253
Email: djsullivan@insightbb.com

Waterworks Sys. & Equip., Inc.
5275 Redding Drive
Lakeland, Michigan 44102
Contact: Chuck Kronk
or Greg Burk
Phone: (810) 231-1200
Fax: (810) 231-1331
Email: ckronkws@ism.net

Aqua Sierra, Inc.
8350 South Mariposa Drive
Morrison, Colorado 80465
Contact: Christopher Fitzer
Phone: (303) 697-5486
or (800) 524-FISH
Fax: (303) 697-5069
Email: info@aquasierra.com

Kappe Associates Inc
4268 Northern Pike
Monroeville, PA 15146-9343
Contact: Brian or Chad Fenstermaker
Phone: (412) 373-9303
Fax: (412) 373-9343

Nelson Environmental
101 Dawson Road N
Winnipeg, Manitoba R2J OS6
Canada
Contact: Martin Hildebrand
Phone: (204) 949-7500
Fax: (204) 237-0660
Email:
mhildebrand@nelsonenvironmental.com
www.nelsonenviromental.com

Case Study Snapshots Columbia, Illinois



Since installation in early 2002, Columbia WWTP is comfortably meeting discharge requirements while digesting years of accumulated sludge deposits.



"It is amazingly different. I am one who has to see things to believe it. I'm seeing this water now, as it is now, and in my 24 years of working with the city, I have never seen this wastewater look this clear and clean. Its just unbelievable... We can look in the [final lagoon with AquaMats®] 10 feet off the banks and look into the water 18-20 inches and see the bottom of the pond. It is definitely making a big difference for us!"

**Morris Linnemann
Columbia WWTP Superintendent**